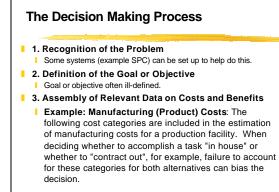




- Such problems represent a mixture of economic, political and humanistic elements. They are beyond the scope of this course from a decision making criteria point of view, but the economic aspects of complex problems will be discussed.
- Example: New Mercedes plant in Alabama, Intel plant in Costa Rica.

Chapters 1/3 - 4



Chapters 1/3 - 5

Manufacturing (Product) Costs

- 1. <u>Direct Labor and Salary Costs</u>: Estimated labor hours times hourly wage for each worker. Generally this is a variable cost if the work force can be adjusted to meet volume requirements.
- 2. <u>Direct Materials and Supplies</u>: A variable cost with overhead and profit added for each handler: jobber, wholesaler, distributor, sub-contractor, etc.
- 3. <u>Manufacturing Overhead Costs</u>: All costs of manufacturing a product other than Direct Materials and Direct Labor. These costs include Indirect Materials, Indirect Labor (including design and engineering costs), Utility Costs, and Depreciation.

Chapters 1/3 - 6

Cost-Volume Considerations

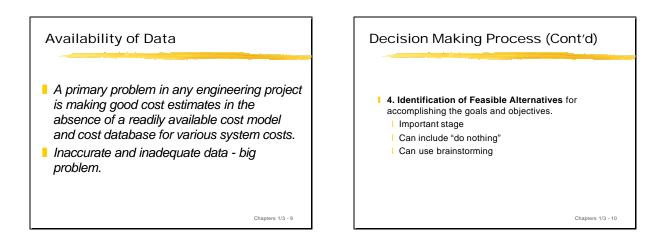
- Fixed costs: Costs unaffected by production volume: Property taxes, interest on borrowed capital, insurance, rent, and many overhead costs.
- 2. <u>Variable costs</u>: Groups of costs that vary proportionately to changes in production volume, including direct labor, materials, direct utilities, sales commissions, shipping costs, etc.

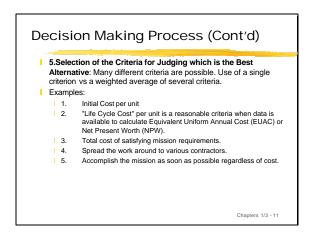
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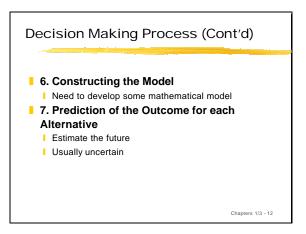
Other Cost Categories

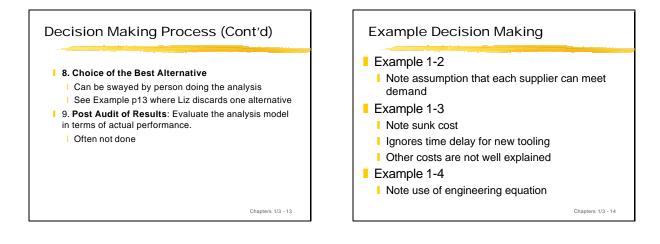
- 1. <u>Sunk costs</u>: Past expenditures and investments which cannot be recovered. Sunk costs should usually be ignored.
- 2. (Lost) Opportunity costs: The cost of revenue forgone by failing to use available investment capital to pursue the best rejected project.
- 3. <u>With and Without costs</u>: Compare what will happen *with and without* the new investment from various viewpoints.

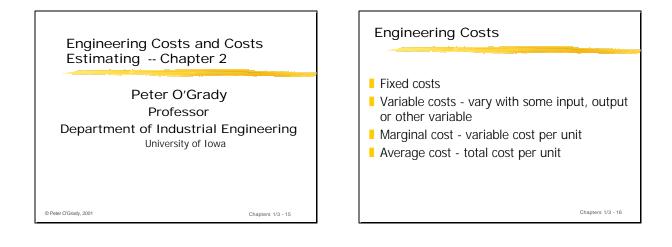
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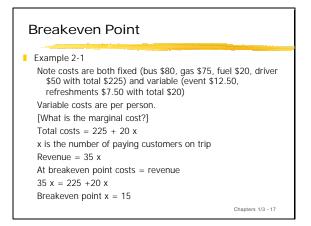


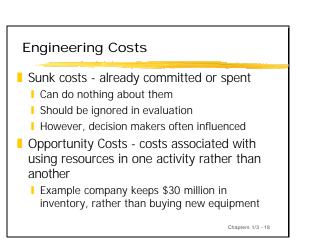


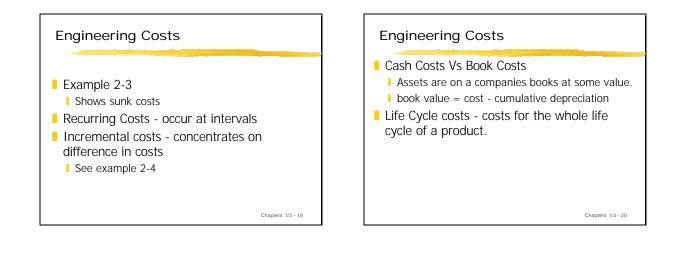


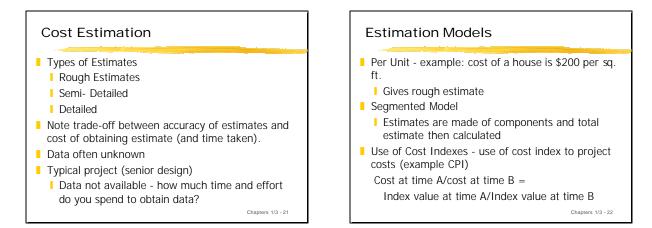


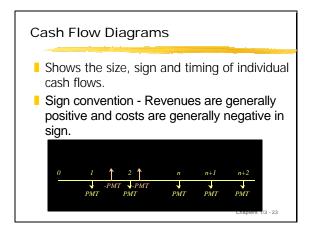


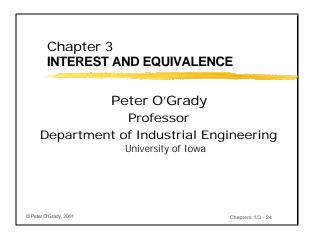


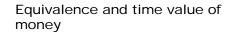












- Engineering decision making requires a common language to compare alternatives
- First step is to translate into \$
- Second step is to consider time value of \$ (equivalence)
- Equivalence provides a common language to consider current and future sums of money
- Equivalence depends on interest rate assumption

Chapters 1/3 - 25

